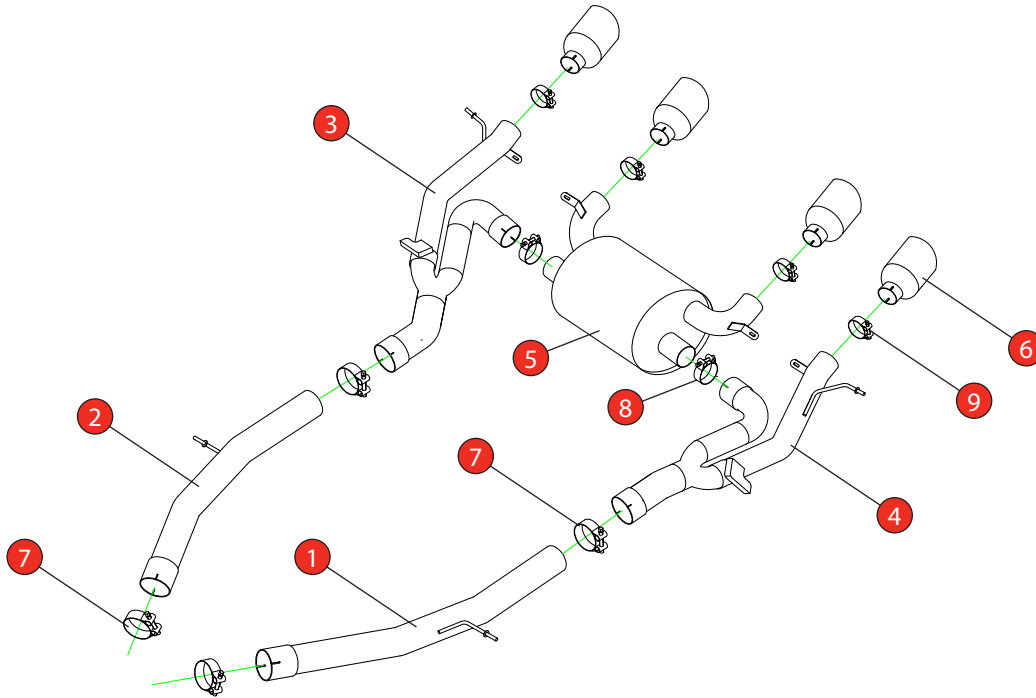


Car	BMW M3 G81 Touring	Part No.	SBM100C
Year	2022-Current	Fit Kits	377FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	909BM	L/H Link Pipe	1
2	910BM	R/H Link Pipe	1
3	828BM	R/H Trim Pipe	1
4	829BM	L/H Trim Pipe	1
5	830BM	Rear Silencer	1
6	Z023.10153	Ø114mm Ceramic Black Daytona Trim	4
Fit Kit			
7	Z016.10063	72mm H/D Clamp	4
8	Z016.10070	66mm H/D Clamp	2
9	Z016.10064	63-68mm Cimap	4
10	Z017.10044	M8 x 20mm Hex Head Bolt	2
11	Z017.10825	M8 x 25mm Washer	4
12	Z017.10062	M8 Nyloc Nut	2
13	Z017.12783	Valve Fixing Bow	2

DATE	08/01/2024
ISSUE	00
AUTHORISED	S Shipley

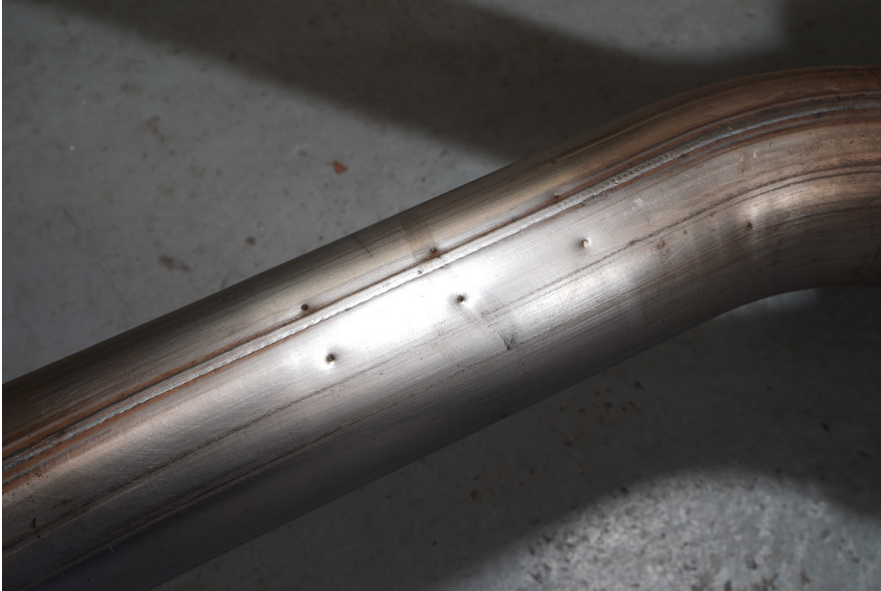
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	BMW M3 G81 Touring	Part No.	SBM100C
Year	2022-Current	Fit Kits	377FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

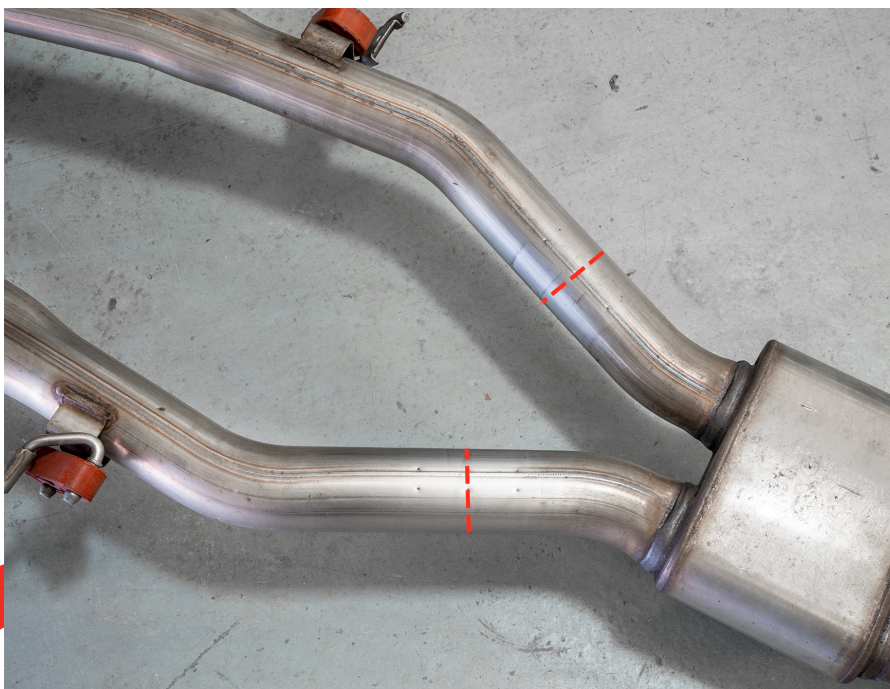
Estimated Fitting Time: 2 Hours



We recomend removing the original exhaust from the car before cutting.

Locate the sets of indents on both sides of the original system.

Cut the system through the middle pair of indents. Once cut de-bur the edges and re-fit the front to the car



Car	BMW M3 G81 Touring	Part No.	SBM100C
Year	2022-Current	Fit Kits	377FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

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A) Remove the electronic actuator from the original exhaust.

B) On the scorpion product fit the fixing bow (item 13) into the valve and use the actuator to secure the bow in place.



C) Use the original bolts to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.

D) For easier fitting we recommend assembling the rear trim pipes and rear silencer (items 3,4 and 5)



E) Secure these parts together using the M8 bolts , washer and nuts provided. Don't fully tighten these until the exhaust is fitted to the vehicle and is in the correct alignment.

